FIELD TESTS FOR THE COMMON METALS
(Fifth Edition)
By
GEORGE R. FANSETT
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123. Geology and Ore Deposits of the Courtland-Gleeson Region, Arizona, by E. D. Wilson.

(The following voluminous, beautifully illustrated Bulletin is sold for $1.00)
PREFACE

This pamphlet has been compiled as a text to be used in the Arizona Bureau of Mines' extension lectures on "Prospector's Mineralogy." Many of the people attending these lectures, especially those most interested, have had very little, if any, technical training in mineralogy, chemistry, and allied sciences. For that reason this pamphlet has been written in as simple and non-technical language as the subject permits, yet the directions given are full enough so that anyone should be able to understand how to do the work.

The method of procedure suggested to beginners is first to practice each specific test for each metal on a mineral that is positively known to contain that metal or to practice the tests on a piece of that metal. This practice should be continued until the beginner becomes thoroughly familiar with the various tests for that metal as well as those for other metals. These tests can then be applied to ores of unknown metallic contents if it is desired to determine whether a certain metal is present.
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FIELD TESTS FOR THE COMMON METALS

By

GEORGE R. FANSETT

PROSPECTOR'S BLOWPIPE OUTFIT

Blowpipe (8" or 10" long)
Fuel (candle, alcohol, lard oil, or some other lamp)
Charcoal sticks (4" x 1" x ¾"")
Hand lens
Streak plate
2" or 3" magnet or magnetized knife blade
Forceps (platinum tipped are the best)
3 pieces (No. 26 B. & S. wire gauge) platinum wire and a holder for the wire.
Iron wire, a few pieces 4" long
Test tubes (4" x ½") or (6" x ¾")
Soft glass tubing, 7 millimeter (for closed and open tubes)

DRY REAGENTS

1 ounce powdered borax. Borax glass is more satisfactory than ordinary borax.
2 ounces powdered sodium carbonate (baking soda)
½ ounce powdered salt of phosphorus
2 ounces of zinc or tin (granulated or shavings)

WET REAGENTS

2 ounces concentrated hydrochloric (muriatic) acid
2 ounces concentrated nitric acid
2 ounces concentrated sulfuric acid (oil of vitriol)
4 ounces concentrated ammonia
4 ounces denatured alcohol (if an alcohol lamp is used)
1 ounce (10%) cobalt nitrate solution
OTHER USEFUL APPARATUS AND SUPPLIES

1 ½” agate mortar and pestle
Gold-pan or horn for panning
File (4” triangular)
Hammer
Anvil (block of steel 1 ½” x 1 ½” x ½”)
Flame-color screen (Merwin’s)
Small beakers (about 120 c.c.)
2” glass funnel
1 package 4” filter papers
1 ounce potassium bisulfate (acid sulfate of potash)
¼ ounce ammonium oxalate
¼ ounce ammonium molybdate
2 ounces mercury (quicksilver)
1 zinc stick

BLOWPIPE OPERATIONS

G. M. Butler’s “Handbook of Blowpipe Analysis” gives the following explanations of the flames made with the aid of the blowpipe and the directions for producing them.

Blowpipe Operations: “The blowpipe is used for the purpose of concentrating the flame into a long, slender cone which can be readily directed against the substance to be heated. It is very important that the blast be continuous and uniform, although this operation may seem very difficult at first. The blast is not produced by the lungs, but results from a bellows-like action of the distended cheeks. During the operation, air is inhaled only through the nose, and is exhaled largely through the mouth and the blowpipe. Before trying to use that instrument, distend the cheeks, and, keeping the mouth closed, breathe through the nose for a moment; then open the lips just enough to allow a little air to escape slowly, and admit air from the lungs by a kind of gulping action just fast enough to keep the cheeks fully distended. This may take some practice, but when it is possible to allow the air to escape continuously from the mouth in this way, no matter whether it is being exhaled or inhaled through the nostrils, it is time to begin to use the blowpipe.
“Producing the Oxidizing Flame. Place the oil lamp so that the longer dimension of the wick is from right to left, and set its right-hand edge upon a pencil or some other low support so that it will tip somewhat to the left. Insert the tip of the blowpipe about one-eighth of an inch within and just above the right-hand side of the wick, and blow steadily parallel to the wick, directing the flame to the left, and producing a clear, blue flame about an inch long. If all of the flame cannot be thus diverted to the left, or if there are yellow streaks in the flame, trim or lower the wick. If the whole flame is inclined to be yellow, move the tip of the blowpipe a trifle to the left. It is impossible to produce a flame approaching the length mentioned above, the opening in the end of the blowpipe is too small, and this opening is too large when a very long, hissing flame is produced. In order to succeed in blowing a steady flame, the hand must rest upon some support, or the third and fourth fingers may be placed against the lamp.

“In analytical operations, it is sometimes desirable to oxidize substances to be tested, and at other times the aim is to reduce them to the metallic condition; either result can be more or less readily obtained with the blowpipe.

“A flame produced in the manner above described is called an oxidizing flame, but the action of all portions of such a flame is not oxidizing. The blue cone contains considerable carbon monoxide and is feebly reducing in its action, but just outside of the blue cone at the tip of the flame is an extremely hot, but nearly colorless, zone which is strongly oxidizing because of the free oxygen there present, and anything held in this zone about an eighth of an inch from the tip of the blue flame will be in the most favorable position for oxidation.

“The oxidizing flame is hotter than the reducing, and the hottest part of this flame is just outside of the blue cone. In the absence of other instructions, substances should always be heated there.”

“Producing the Reducing Flame. Hold the tip of the blowpipe about one-sixteenth of an inch above and to the right of the wick, and a long, yellow flame containing much un consumed carbon will be produced. This is sometimes called the smoky, reducing flame. Where greater heat is required, the inner cone of the oxidizing flame should be used. The strongest reducing action will take place at the tip of, and within the yellow cone of the reducing flame.”

Note: One of the best kinds of lamps for this work is one burning a mixture of one-third kerosene and two-thirds lard oil, but the flame from a candle, an alcohol, or any other kind of lamp or from a Bunsen burner can be used.
TESTS FOR METALS

ANTIMONY

(1) Antimony can usually be detected by the dense, white fumes given off and the heavy, white sublimate formed near the mineral when it is heated on charcoal before the blowpipe.

To make this test: Transfer to a flat stick of charcoal a little of the mineral to be tested for antimony. Use about that amount of powdered mineral that can be held on the tip of a knife blade or a piece of the mineral about as large as a kernel of wheat. Heat the mineral before the blowpipe in the oxidizing (bluish) flame until the material is thoroughly fused. By this treatment, most antimony minerals give off dense, white fumes which often continue to arise even after the heating has ceased. These fumes deposit as a dense, white sublimate* (coating) on the charcoal near the mineral, the outer edges, where the coating is thin, appearing bluish-white.

Beginners practicing this test should use stibnite (antimony sulfide).

(2) Sulfides of antimony if heated in a closed tube yield a sublimate which is black when hot and reddish-brown when cold.

To make this test: Fill a closed tube to about one-half inch from the bottom end with the powdered mineral to be tested. Heat the lower portion of the tube at a red heat for some time. Antimony sulfides if present in the mineral tested will give a sublimate (coating) on the walls of the tube that is black when hot, but that on cooling changes to reddish-brown.

Beginners practicing this test should use stibnite (antimony sulfide).

ARSENIC

(1) When struck a glancing blow with a hammer, many arsenic minerals give off sparks and a garlic-like odor.

Beginners practicing this test should use arsenopyrite.

*Note: This bluish-white coating of antimony must not be confused with those of lead or zinc which are very similar on the outer edges. These coatings can easily be identified since the coating deposited on the charcoal from lead is yellow near the assay when hot or cold, and the coating deposited on the charcoal near the assay from zinc is yellow when hot and white when cold. The coating from zinc can also be further tested by using cobalt nitrate solution as explained under (1) for zinc.
(2) Arsenides, sulfides of arsenic, and native arsenic give off a garlic-like odor when heated on charcoal before the blowpipe. This treatment also gives a white coating on the charcoal that forms at a distance from the mineral.

To make this test: Transfer to a flat stick of charcoal a little of the mineral to be tested for arsenic. Use about that amount of the powdered mineral that can be held on the tip of a knife blade or a piece of the mineral about as large as a kernel of wheat. Heat the mineral before the blowpipe in the reducing (yellow) flame. The above-mentioned substances that contain arsenic, when thus treated, give off fumes that have a garlic-like odor.

Beginners practicing this test should use arsenopyrite.

(3) Arsenic and some arsenides when heated in a closed tube with sodium carbonate yield a black sublimate.

To make this test: Mix thoroughly a little of the finely-powdered mineral with three volumes of powdered sodium carbonate (baking soda). Place in a closed tube about one-half inch of this mixture. Heat the lower end of the tube at a red heat for some time. Arsenic and some arsenides when given this treatment yield a black, mirror-like sublimate (coating) on the walls of tube (arsenical mirror).

**ASBESTOS**

Asbestos can usually be recognized by its incombustibility, flexible structure, and slow conductivity of heat.

(1) To make this test: Twist a few fibers of the material into a string or yarn. Hold one end of the string or yarn in a flame. If the material is asbestos it will not burn.

Beginners practicing this test should compare the combustibility (to take fire and burn) of cotton, wool, and asbestos.

(2) R. B. Ladoo in his book “NON-METALLIC MINERALS” gives the following:

“The quality of asbestos and its suitability for most uses may be determined by a few simple tests. Length, color, silkiness, flexibility, and, to some extent, fineness of fiber and tensile strength may be

*Note: Asbestos is a term applied to several minerals having flexible, fibrous structures, that are more or less fire and acid proof. Among such minerals are fibrous serpentine (chrysotile), fibrous tremolite, and crocidolite. Chrysotile is the principal asbestos mineral used for commercial purposes in the U. S. A.
determined by inspection. A sample of asbestos should be fiberized by rubbing or crushing between the fingers. Single fibers may then be tested for flexibility and tensile strength by bending and breaking. Several fibers may be twisted into a strand or yarn and again tested for flexibility and strength. Asbestos of good quality should be easily fiberized, soft, silky, strong, flexible, and easily twisted into a strong yarn. Fibers one-fourth inch or more in length and otherwise of good grade are of commercial interest."

BARIUM

(1) Volatile compounds of barium (carbonates) color a non-luminous flame yellowish-green if heated therein.

   To make this test: Use a piece of iron wire (baling wire) about
   four inches long. Wet one end of the wire in dilute (four parts of
   water to one part of acid) hydrochloric (muriatic) acid so that some
   of the pulverized mineral will adhere to it. Draw the wet end of the
   wire through the powdered mineral. Heat the end of the wire with the
   mineral on it in a flame. An alcohol lamp flame is very satisfactory
   for this purpose. As soon as the wire and mineral are red-hot, the
   flame will be colored yellowish-green if the mineral contains an appre-
   ciable amount of a volatile compound of barium. This test can be
   applied satisfactorily only to barium carbonate (witherite).

(2) With a Merwin’s Flame-Color Screen: Follow the directions
   outlined in “BARIUM” (1), but observe or look at the flame through the
   different sections of a Merwin’s Flame-Color Screen. Through section
   1 the barium (or boron) flame is green; through sections 2 and 3 it is
   a fainter green.

(3) In dilute solutions, dilute sulfuric acid precipitates barium.

   To make this test: Place in a test tube or some other glass or por-
   celain receptacle a little of the mineral to be tested. Use about that
   amount of the powdered mineral that can be held on the tip of a knife
   blade. Pour into the receptacle about four teaspoonfuls of dilute
   (equal parts of acid and water) hydrochloric (muriatic) acid. Heat
   to boiling and then add about ten teaspoonfuls of cold water. To
   this solution add a few drops of dilute (one part of acid added to four
   parts of water) sulfuric acid* (oil of vitriol). Upon the addition of

*Note: Sulfuric acid when mixed with water generates much heat.
To make dilute sulfuric acid, always add the acid to the water, a
drop or so at a time. NEVER add the water to the acid, as the heat
generated may cause an explosion.
the dilute sulfuric acid (oil of vitrol) to the dilute acid solution, barium, if present, will be thrown down as a white precipitate.

Beginners practicing these tests should use witherite.

**CALCIUM**

1. Calcium can usually be detected by its precipitation as an oxalate.

   To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the powdered mineral to be tested. Use about that amount of powdered mineral that can be held on the tip of a knife blade. Pour into the receptacle about one teaspoonful of concentrated (strong) hydrochloric (muriatic) acid* or about twice this amount of dilute (about equal parts of acid and water) hydrochloric (muriatic) acid.

   This mixture either cold or on being heated (if the mineral contains calcium carbonate) will effervesce (boil) and give off a colorless, odorless gas (carbon dioxide) which will not support combustion (a lighted match or other flame if held in this gas will go out). After the effervescence (boiling) has ceased, add to the liquid about five teaspoonfuls of cold water. To this solution add ammonia† until a white precipitate begins to form or until the solution smells of ammonia. Then add a few crystals of ammonium oxalate or about one-half teaspoonful of concentrated ammonium oxalate solution (ammonium oxalate crystals dissolved in water). On the addition of the ammonium oxalate to this solution, a white precipitate will be thrown down providing the mineral used in the test contains an appreciable amount of calcium.

   Beginners practicing this test should use limestone, marble, chalk, or some other easily soluble calcium mineral.

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*Note: If barium or strontium is present in the mineral which is being tested, add to the hydrochloric acid solution potassium sulfate or some other alkali sulfate and boil for a few minutes. Filter off the residue and any precipitate that has been formed and proceed with the test.

†Note: Ammonia when mixed with an acid generates heat which may cause an explosion. Therefore be certain always to point the end of the receptacle in a direction where no harm can result. Never add ammonia to a HOT concentrated acid solution.
(2) Sulfuric acid precipitates calcium as a sulfate in moderately concentrated solutions.

To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the mineral to be tested. Use about that amount of powdered mineral that can be held on the tip of a knife blade. Pour into the receptacle about one teaspoonful of concentrated (strong) hydrochloric (muriatic) acid. After all effervescence (boiling) has ceased, add to this solution a few drops of dilute (one volume of acid added to about four volumes of water) sulfuric acid (oil of vitriol). This precipitates the calcium as colorless, white crystals of calcium sulfate (gypsum) which is distinguished from the sulfates of barium and strontium in that it will dissolve in a solution of ammonium sulfate. Calcium sulfate (gypsum) is also soluble in hot water. If the solution is diluted with water to about ten times its original volume and warmed, the calcium sulfate will dissolve.

Beginners practicing this test should use limestone, marble, chalk, or some other easily soluble calcium mineral.

(3) Volatile compounds of calcium with hydrochloric (muriatic) acid color a non-luminous flame yellowish-red if heated therein.

To make this test: Wet one end of a piece of iron wire (baling wire) about four inches long in hydrochloric (muriatic) acid. Draw the wet end of the wire through some of the powdered mineral. Heat the end of the wire, with the mineral on it, in a flame. An alcohol lamp flame is very satisfactory for this purpose. As soon as the wire and mineral are red-hot, the flame will be colored yellowish-red providing the mineral contains an appreciable amount of volatile compounds of calcium and also providing that no other element masks the calcium flame.

Beginners practicing this test should use limestone, marble, chalk, or some other volatile compound of calcium.

(4) With a Merwin's Flame-Color Screen: Follow the directions outlined in "CALCIUM" (3), but observe or look at the flame through the different sections of a Merwin's Flame-Color Screen. Through section 1, calcium gives a flashy, greenish-yellow, through section 2, a green and through section 3, a faint crimson flame.

CALCIUM CARBONATE (LIMESTONE)

Many mining men and prospectors think that a conclusive test for the determination of calcium carbonate (limestone) is that it effervesces (boils) when moistened with hydrochloric (muriatic) acid.
This effervescing (boiling) merely indicates that the mineral is a carbonate, providing a colorless, odorless gas which does not support combustion is given off (a lighted match if held in this gas will go out).

Various metals occur as carbonates, a few of the commonest being lead, zinc, copper, and iron. From this statement it is evident that this effervescence (boiling) is not a conclusive test for the determination of calcium carbonate (limestone), since the sample may contain a carbonate of some other metal. This fallacy has been responsible for failure to appreciate the importance of many valuable mineral deposits.

CHLORINE

(1) Chlorine can usually be detected by its precipitation as silver chloride.

To make this test: Place in a test tube or some other glass receptacle a little of the material to be tested. If the material is a mineral use about that amount of the powdered mineral that can be held on the tip of a knife blade; if the material is a liquid use about one teaspoonful. Pour into the receptacle about one teaspoonful of dilute nitric acid. Heat this mixture to boiling and then cool it. On the addition of a small amount of silver nitrate to this cool solution, a white precipitate will be thrown down providing the material used in the test contains an appreciable amount of chlorine. If only a small amount of chlorine is present in the material tested, the precipitate gives the solution a milky appearance; if considerable chlorine is present, the precipitate looks curdy. If exposed to the sunlight for a time, this white precipitate turns dark (from a violet to brown color). This precipitate (silver chloride) is also soluble in ammonia. To make this part of the test, pour into the receptacle an excess of ammonia (until the solution smells strongly of ammonia). The ammonia will dissolve the silver chloride.

(2) Chlorine can usually be detected by the rusty-green fumes with a strong pungent odor that are given off when a chloride is heated with potassium bisulfate and manganese dioxide. These fumes have a bleaching action.

To make this test: Mix thoroughly a little of the finely-powdered mineral with an equal volume of manganese dioxide (pyrolusite, psilomelane, or wad) and about four volumes of powdered potassium bisulfate (acid sulfate of potassium). Fill a small test tube to about one-half inch from the bottom with this mixture. Heat the lower end of the tube at a red heat for several minutes. This mixture when
given this treatment will give off rusty-green fumes that have a strong pungent odor providing the material used in the test contains an appreciable amount of chlorine. These rusty-green fumes, if chlorine gas, have a bleaching action. This can be tested by holding a strip of moistened litmus paper inside the tube in the fumes given off.

Beginners practicing these tests should use halite (sodium chloride, or common table salt) or sylvite (potassium chloride).

**CHROMIUM**

Chromium can usually be detected by the colors it imparts to the fluxes.

To make this test: Use a piece of No. 26 platinum wire about two inches long. Fasten one end in a holder so that when the wire is heated it will not burn the fingers. Special holders can be purchased, but a cork or a piece of soft wood into which one end of the wire is inserted can be used for this purpose. Make a small loop, about one-sixteenth of an inch in diameter, at the unattached end of the wire. This loop is easily made by winding the end of the wire around the point of a lead pencil. Heat this looped end in a flame until it is red-hot. An alcohol lamp flame is very satisfactory for this work. Dip the red-hot loop into some powdered borax or salt of phosphorus, a little of which will adhere to the wire loop. Fuse the borax or salt of phosphorus adhering to the wire by holding it in the flame. Continue these operations until a clear, glassy bead that fills the loop in the wire is secured. Touch the bead while it is red-hot to a little of the very finely-powdered mineral. If the bead made from borax and a very little of a mineral containing chromium is heated before the blowpipe in the oxidizing (bluish) flame, the bead will be decidedly yellow while it is warm, changing to a yellowish-green color when cold. When more of the mineral is added, the colors are deeper, changing through reddish or yellow when warm to a fine green when cold. If this bead is heated before the blowpipe in the reducing (yellow) flame, the bead assumes a fine, green color when cold, but shows none of the yellow or reddish tint which is so prominent in the warm bead after heating in the oxidizing (bluish) flame.

If salt of phosphorus is used instead of borax for making the bead, and the operations outlined above for the borax bead test are followed, the color of the bead formed when the oxidizing (bluish) flame of the blowpipe is employed is a dirty green when the bead is warm, which changes to a fine green when the bead is cold. If the reducing (yel-
low) blowpipe flame is used, the colors are about the same as with the oxidizing flame.

Beginners practicing the chromium test should use chromite.

**Note:** The chromium tests must not be confused with those for vanadium, which gives in the reducing flame almost identical reactions with the fluxes, but vanadium in the oxidizing (bluish) flame differs from the salt of phosphorus bead test in that it yields a yellow bead, while this flux never yields other than a green bead with chromium.

### COBALT

(1) Cobalt can usually be detected by the color it imparts to the fluxes.

To make this test: Use a piece of No. 26 platinum wire about two inches long. Fasten one end in a holder so that when the wire is heated it will not burn the fingers. Special holders can be purchased, but a cork or piece of soft wood can be used for this purpose. Make a loop, about one-sixteenth of an inch in diameter, at the unattached end of the wire. This loop is easily made by winding the end of the wire around the point of a lead pencil. Heat this looped end in a flame until it is red-hot. An alcohol lamp is very satisfactory for this work. Dip the red-hot loop into some powdered borax or salt of phosphorus, a little of which will adhere to the wire loop. Fuse the borax or salt of phosphorus adhering to the wire by holding it in the flame. Continue these operations until a clear, glassy bead that fills the loop in the wire is secured. Touch the bead while it is red-hot to a very little of the finely-powdered mineral. If the beads made from either borax or salt of phosphorus and a cobalt mineral are heated before the blowpipe in either the reducing (yellow) flame or the oxidizing (bluish) flame, the color of the beads formed will be deep blue.

Beginners practicing this cobalt test should use roasted smaltite or roasted cobaltite.

**Note:** A sulfide or arsenide ore must be thoroughly roasted (pulverized and heated on charcoal at a red heat until sulfur or arsenic fumes are no longer noticeable) before using the cobalt mineral in the bead tests.

(2) Cobalt compounds become magnetic when heated on charcoal before the blowpipe in the reducing flame.

To make this test: Mix thoroughly a little of the finely-powdered...
mineral with about twice its volume of powdered sodium carbonate (baking soda). Transfer to a stick of charcoal as much of this mixture as can be held on the tip of a knife blade. Heat strongly before the blowpipe in the reducing (yellow) flame until the mixture is thoroughly fused. The resulting fused mass will contain a dark colored, more or less metallic button enclosed in the slag, and this button* will be magnetic when cold if the mineral used contains cobalt.

Beginners practicing this test should use smaltite or cobaltite.

**COPPER**

(1) Ammonia added to an acid solution of copper produces a blue coloration.

To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the powdered mineral to be tested. Use about that amount of powdered mineral that can be held on the tip of a knife blade. Pour into the receptacle about one teaspoonful of acid. Use concentrated (strong) nitric acid or a mixture of nitric and hydrochloric (muriatic) acid. Heat until the copper has been dissolved† and then add about three teaspoonfuls of cold water. To this add an excess of ammonia‡ (until the solution smells strongly of ammonia). Upon the addition of the ammonia to the acid solution, the color of the solution will turn blue if the mineral used in the test contains an appreciable amount of copper.

Beginners practicing this test should use malachite, chalcopyrite, chalcocite, or some other high grade copper mineral or a small piece of metallic copper.

*Note: Metallic iron and nickel are also magnetic; therefore a magnetic button obtained from any mineral, the metallic contents of which are unknown, should be tested further by applying test (1) for cobalt.

†Note: If the mineral does not dissolve readily fuse it as directed in “Copper” (5) and use the fused mass in this test.

‡Note: Ammonia when mixed with an acid generates heat. This heat may cause an explosion. Therefore be certain always to point the end of the receptacle in a direction where no harm can result. Never add ammonia to a HOT acid solution.

In order not to crack glass receptacles, heat very gently at first, shaking the receptacle so that the solution washes around the bottom and sides.
(2) Clean iron, steel, zinc, or aluminum, if immersed in a dilute acid solution of copper, will become coated with a film of copper.

(3) Volatile compounds of copper color a non-luminous flame green if heated therein. With hydrochloric acid the flame is colored azure blue.

To make this test: Use a piece of iron wire (baling wire) about four inches long. Wet one end of the wire in water so that some of the pulverized mineral will adhere to it. Draw the wet end of the wire through the powdered mineral. Heat the end of the wire, with the mineral on it, in a flame. An alcohol lamp flame is very satisfactory for this purpose. As soon as the wire and mineral are red-hot, the flame will be colored greenish if the mineral contains an appreciable amount of a volatile compound of copper.

If the same end of the wire is moistened with hydrochloric (muriatic) acid, more of the mineral taken upon it, and it is again held in the flame, the flame will be colored azure blue if the mineral contains an appreciable amount of a volatile compound of copper.

Beginners practicing this test should use malachite (copper carbonate) or some other volatile copper mineral.

(a) Never dip a wire which has been used for this or other tests in the acid bottle, since any soluble mineral present will dissolve and the acid may be made valueless for further flame tests. Pour a few drops of the acid into a glass or cup, and dip the end of the wire into it.

(b) The copper of volatile copper compounds alloys with the platinum when platinum wire is used for making the flame tests; thereby making the alloyed piece of wire worthless for further copper flame tests.

Where iron wire is used, use a new piece of wire for each copper flame test.

(4) With a Merwin's Flame-Color Screen: Follow the directions outlined in “Copper” (3) but observe or look at the flame through the different sections of a Merwin's Flame-Color Screen. Through section 1, copper gives a bright-green, through section 3, a bright-blue flame fringed with green, and through section 2 the same tints, but paler.

(5) Copper compounds fused with soda in the reducing flame yield a mass of metallic copper.

To make this test: Mix thoroughly a little of the finely-powdered mineral with about twice its volume of powdered flux (sodium carbonate, baking soda—alone or mixed with a little borax). Transfer to a stick of charcoal as much of this mixture as can be held on the
tip of a knife blade. Heat this mixture strongly before the blowpipe in the reducing (yellow) flame until it is thoroughly fused. The resulting fused mass will contain an irregular, spongy mass of metallic copper if the mineral used in the test contains an appreciable amount of copper.

Beginners practicing this test should use chalcopyrite, cuprite, or some other easily fusible copper mineral.

(6) Copper can usually be detected by the colors it imparts to the fluxes. Borax and salt of phosphorus beads are green when warm and blue when cold in the oxidizing (bluish) flame. Saturated beads are opaque red in the reducing (yellow) flame of the blowpipe. In the presence of much iron, the oxidizing (bluish) flame bead is green or bluish-green. Bead test instructions can be found under "CHROMIUM" or "COBALT."

**FLUORINE**

(1) Fluorine etches hard glass.

(a) Some compounds of fluorine with sulfuric acid etch hard glass.

To make this test: Take a flat piece of window glass and coat a section of one side of the glass with a thin, even layer of paraffin wax. Wax melted and dropped from a burning paraffin candle can be used for this purpose. Allow the wax to cool and when cold write or mark through the paraffin to the glass. Use a pencil point, a sharpened piece of wood, or some other tool that will cut through the paraffin, but will not scratch the glass. Pour into the marks made in the paraffin some of the finely-powdered mineral that is being tested for fluorine. Onto this powdered mineral pour a few drops of concentrated (strong) sulfuric acid (oil of vitriol), and mix the mineral and acid together to the consistency of a thick paste. Use a pointed stick or pencil point for this purpose. In about ten minutes wash off the mixture of acid and mineral, remove the paraffin by heating the glass, and clean the glass. Etching of the glass indicates that fluorine was present in the mineral used in making this test.

Beginners practicing this test should use flourite (fluorspar).

(b) With potassium bisulfate, some compounds of fluorine etch glass.

To make this test: Mix thoroughly a little of the finely-powdered mineral with about three volumes of potassium bisulfate (acid sulfate of potassium). Fill a closed tube or a small test tube to about one-half
inch from the bottom end with this mixture. Heat the lower end of
the tube at a red heat for several minutes. Etching (roughening or
clouding) of the sides of the tube, just above the charge, indicates
that fluorine is present in the mineral tested. The etching may be
detected by breaking the tube, washing a fragment thoroughly, and
rubbing the surface with the sharp point of a knife blade. The glass
will feel slightly rough if it has been etched.

Beginners practicing this test should use fluorite (fluorspar).

(2) (a) Some varieties of fluorite become phosphorescent when
heated.

To make this test: Place in a test tube a few fragments of the
mineral to be tested. The fragments should be about one-quarter of an
inch in size. Heat the lower portion of the tube at a red heat, for a
very short time. If heated too long the glowing will disappear. Some
varieties of fluorite (fluorspar), when thus treated and held in the dark,
become phosphorescent (emit light of various tints).

Beginners practicing this test should use violet-colored fluorite
(fluorspar).

(b) The above test can also be applied to a splinter of the ma-
terial held in a pair of forceps.

GOLD

(1) The following characteristics serve for the ready detection of
gold: Its yellow color; its high specific gravity (weight); its high
fusibility (the high temperature required to melt it); its malleability
(it can be flattened out if hammered on an anvil; it can be indented
by the point of a knife blade without crushing); and its insolubility,
I. e. cannot be dissolved in either nitric, hydrochloric, or sulfuric acid
alone; but gold is soluble in aqua regia (one volume of concentrated
[strong] nitric acid mixed with three volumes of concentrated [strong]
hydrochloric [muriatic] acid).

(2) Amalgamation. To amalgamate or collect gold with mercury
(quicksilver), mercury is added to the concentrates and they are
ground together in a mortar until the mercury amalgamates (collects)
the gold. If this pasty amalgam is then heated on charcoal before the
blowpipe, the mercury is distilled off leaving the gold as a residue. If
this residue, mixed with a little borax, is then heated before the blow-
pipe on charcoal, there will be obtained a malleable, yellow button
which can be tested as explained above in (1).
(3) Panning. Gold can usually be detected in free-milling ores, sands, and gravels by panning. With many complex, refractory (rebellious) ores, panning does not give satisfactory results. For such, a preliminary roasting of the ore often overcomes the difficulty. When the above tests do not indicate the presence of gold but the operator still believes that the mineral contains gold, the policy recommended for testing such a mineral is to have it assayed for gold. If an assay does not reveal the presence of gold in a mineral, it can be safely assumed that gold is not present in that mineral in commercial quantity.

(4) In nitro-hydrochloric acid solutions of gold, stannous chloride gives a purple precipitate. To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the powdered mineral to be tested. Use about that amount of powdered mineral that can be held on the tip of a knife blade. Pour into the receptacle about one teaspoonful of concentrated (strong) nitric acid and one teaspoonful of concentrated (strong) hydrochloric (muriatic) acid. Heat this solution to boiling and boil until any gold present has been dissolved. To this solution add a pinch of stannous chloride or a few teaspoonfuls of concentrated stannous chloride solution (stannous chloride dissolved in water). Upon the addition of stannous chloride to this nitro-hydrochloric acid solution, there will be thrown down a purple precipitate if the mineral used in the test contains an appreciable amount of gold. This test is known as the "Purple of Cassius Test for Gold."

(5) In nitro-hydrochloric acid solutions of gold, ferrous sulfate gives a brown precipitate. To make this test follow the directions outlined in "Gold" (4) but use ferrous sulfate instead of stannous chloride. Beginners practicing these tests should use a piece of metallic gold or concentrates from a gold ore.

IRON

(1) Iron minerals roasted on charcoal yield a magnetic residue. To make this test: Place on a stick of charcoal a little of the finely-powdered mineral to be tested. Use about that amount that can be held on the tip of a knife blade. Heat before the blowpipe in the reducing (yellow) flame. If the mineral thus heated without a flux does not fuse (melt), but becomes magnetic, it contains iron. If it fuses (melts) and becomes magnetic it may contain iron, cobalt, or nickel.
Beginners practicing this test should use hematite, pyrites, or some other iron mineral.

(2) Iron minerals fused with soda in the reducing flame yield a magnetic button.

To make this test: Mix thoroughly a little of the finely-powdered mineral with about twice its volume of sodium carbonate (baking soda). Transfer to a stick of charcoal as much of this mixture as can be held on the tip of a knife blade. Heat strongly before the blowpipe in the reducing (yellow) flame until it is thoroughly fused (melts). The resulting fused mass will contain a dark-colored, more or less metallic button* which is magnetic when cold, providing the mineral used in the test contains an appreciable amount of iron.

Beginners practicing this test should use hematite, pyrites, or some other easily fusible iron mineral.

(3) Ammonia added to an acid solution of iron throws down a brownish-red precipitate.

To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the powdered mineral to be tested. Use about that amount of powdered mineral that can be held on the tip of a knife blade. Pour into the receptacle about one teaspoonful of concentrated (strong) hydrochloric (muriatic) acid and a few drops of nitric acid. Heat this solution until the iron has been dissolved†, and then add about two teaspoonfuls of cold water. To this solution add an excess of ammonia‡ (until the solution smells strongly of ammonia). Upon the addition of the ammonia to this acid solution, there will be thrown down a brownish-red precipitate if the mineral used in the test contains an appreciable amount of iron.

Beginners practicing this test should use hematite, limonite, or some other easily soluble iron mineral or a small piece of metallic iron.

*Note: Cobalt and nickel buttons produced in this manner are also magnetic. For that reason the magnetic button should be further tested for iron by “Iron” (3) and for cobalt and nickel by the tests given for those metals.

†Note: Many iron minerals are practically insoluble in the acids just mentioned. These minerals if roasted or treated as described in “Iron” (2) become easily soluble.

‡Note: Ammonia when mixed with an acid generates heat. This heat may cause an explosion. Therefore be certain always to point the end of the receptacle in a direction where no harm will result. Never add ammonia to a HOT acid solution.
(4) Iron can usually be detected by the colors it imparts to the fluxes. In the oxidizing (bluish) flame of the blowpipe, the borax bead of iron is amber colored when warm and yellow to colorless when cold, while in the reducing (yellow) flame the borax bead is bottle green, providing the bead is saturated. Bead test instructions can be found under “CHROMIUM” or “COBALT.”

LEAD

(1) Lead can usually be detected by the yellow sublimate and the metallic lead button formed on charcoal.

To make this test: Mix thoroughly a little of the finely-powdered mineral with about an equal volume of powdered charcoal and about three volumes of powdered sodium carbonate (baking soda). Moisten this mixture with water and transfer about that amount that can be held on the tip of a knife blade to a flat piece of charcoal or into a shallow cavity that has been made in the charcoal. Heat this before the blowpipe in a moderately strong, reducing (yellow) flame. This treatment, if the mineral used in the test contains an appreciable amount of lead, will produce small globules or buttons of metallic lead, which are soft and malleable (can be flattened out if hammered on an anvil), and also a yellowish sublimate (coating) on the charcoal, close to the mineral. This sublimate (coating) is whitish on the outer edges, and the white portion should not be confused with an antimony sublimate (coating).

Beginners practicing this test should use galena, cerussite, or some other high-grade lead mineral or some small cuttings of metallic lead.

(2) Hydrochloric or sulfuric acid throws down a heavy, white precipitate in cold, nitric acid solutions of lead.

To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the powdered mineral to be tested. Use about that amount of the powdered mineral that can be held on the tip of a knife blade. Pour into the receptacle about one teaspoonful of concentrated (strong) nitric acid and about two teaspoonfuls of water. Boil this solution until the lead has been dissolved, and then cool to room temperature. When cold add a few drops of dilute sulfuric acid (oil of vitriol) or a few drops of hydrochloric (muriatic) acid. Upon

*Note: When hydrochloric acid is used in test “Lead” (2) silver and mercury, if present, will also be thrown down as a white precipitate, but silver in this form (silver chloride) turns purple if exposed to sunlight and is also very soluble in ammonia. The white mercury precipitate thus obtained usually turns dark grayish on the addition of an excess of ammonia.
The addition of either of these acids to the cold nitric acid solution there will appear a white, heavy precipitate of lead providing the mineral used in the test contains any appreciable amount of lead. This white precipitate should be further tested for lead by using test "lead" (1).

Beginners practicing this test should use cerussite, or some other easily soluble, high-grade lead mineral, the lead buttons produced in test "lead" (1), or some small cuttings of metallic lead.

The white precipitate (lead chloride) formed when hydrochloric (muriatic) acid is added to a nitric acid solution of lead can be tested further as follows:

(3) Lead chloride is quite soluble in hot water.
To make this test: Add from ten to fifteen volumes of water to the mixture obtained when hydrochloric (muriatic) acid is used in making test "lead" (2). Heat to boiling and boil for a minute or two. If the white precipitate from test "lead" (2) is lead chloride, it will dissolve.

MAGNESIUM

(1) Magnesium can usually be detected by its precipitation as ammonium-magnesium phosphate.
To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the powdered mineral to be tested. Use about that amount of powdered mineral that can be held on the tip of a knife blade. Pour into the receptacle about three teaspoonfuls of hydrochloric (muriatic) acid, a drop of nitric acid, and about four teaspoonfuls of water. Heat to boiling, and then cool to room temperature. To the cold solution add an excess of ammonia (until the solution smells strongly of ammonia). If a precipitate is thrown down, filter the precipitate off and catch the clear, filtered solution in another glass receptacle. To this clear liquid add a little ammonium carbonate or ammonium oxalate solution. Again filter off any precipitate which may form, and catch the clear, filtered solution in another receptacle. To this last clear solution add a few drops of sodium phosphate solution. This will cause the formation of a white, crystalline precipitate of ammonium-magnesium phosphate* providing the mineral

*Note: In order to allow sufficient time for the ammonium-magnesium phosphate precipitate to form it is sometimes necessary to let the solution stand up to twelve hours.
used in this test contains an appreciable amount of magnesium.

Beginners practicing this test should use magnesite, dolomite, or some other easily soluble magnesium mineral.

(2) Some of the white or colorless, magnesium compounds, such as magnesite, when moistened with cobalt nitrate and heated before the blowpipe, assume a light pink, or flesh color. The following method for making this test is given in G. M. Butler's Handbook of Blowpipe Analysis.

To make this test: "Hold a small splinter of the substance to be tested in the platinum forceps and heat it in the blowpipe flame to the highest possible temperature. Then examine it with a lens; if it shows any signs of fusion, this test cannot be applied. If non-fusible, moisten it with cobalt nitrate and ignite strongly in the hottest part of the blowpipe flame. It will first turn black, but after prolonged heating may assume a characteristic tint. If a splinter of the substance cannot be obtained, it should be powdered and the test conducted upon a flat cake of the powder upon charcoal. Longer heating is required by this method, however, and the results are not apt to be as satisfactory."

This test can be applied only to non-fusible, white or faintly tinted minerals, or those which become white or faintly tinted upon ignition.

A pinkish or flesh-tinted coloration indicates magnesium.

Beginners practicing this test should use magnesite.

MANGANESE

(1) Manganese can usually be detected by the colors it imparts to the fluxes.

(a) To make this test: Use a piece of No. 26 platinum wire about two inches long. Fasten one end in a holder so that when the wire is heated it will not burn the fingers. Special holders can be purchased, but a cork or piece of soft wood can be used for this purpose. Make a small loop, about one-sixteenth of an inch in diameter, at the unattached end of the wire. This loop is easily made by winding the end of the wire around the point of a lead pencil. Heat this looped end in a flame until it is red-hot. An alcohol lamp flame is very satisfactory for this work. Dip the red-hot loop into some powdered borax, a little of which will adhere to the wire loop. Fuse the borax adhering to the wire by holding it in the flame. Continue these operations until a clear, glassy bead that fills the loop in the wire is secured.
Touch the bead while it is red-hot to a little of the very finely-powdered mineral. If the bead made from borax and a very little manganese mineral is heated before the blowpipe in the oxidizing (bluish) flame, there is produced a bead which is opaque while it is hot, but on cooling it becomes transparent and has a fine, reddish-violet or amethystine color. If this manganese borax bead is heated for a time in the reducing (yellow) flame of the blowpipe, it becomes colorless when cold. The bead test is a very delicate one for manganese.

Beginners practicing this test should use pyrolusite, psilomelane, or some other oxidized manganese mineral.

(b) If sodium carbonate (baking soda) is used instead of borax for making the bead test, and the operations just described for conducting the borax bead test “MANGANESE” (a) are followed, the color of the bead which is formed when the oxidizing (bluish) flame of the blowpipe is employed is green when the bead is warm and greenish-blue when it cools. The sodium carbonate bead made in the reducing (yellow) flame is colorless. Sodium carbonate beads are opaque.

If the greenish-blue, sodium carbonate bead of manganese is dissolved in a drop of water on a piece of glass, and to this solution is added a drop of nitric acid, the solution will become pink.

Beginners practicing this test should use pyrolusite, psilomelane, wad or some other oxidized manganese mineral.

(2) Many manganese minerals dissolve in hydrochloric acid with the evolution of chlorine gas.

To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the powdered mineral to be tested. Use about that amount of the powdered mineral that can be held on the tip of a knife blade. Pour into the receptacle about one teaspoonful of concentrated (strong) hydrochloric (muriatic) acid. Heat gently at first,

*Note: Use only a very little of the mineral in this test because, if too much of the mineral is added to the bead, the color produced will be so intense that it will appear to be black, thus making the test valueless.

Note: A sulfide or arsenide ore must be thoroughly roasted (pulverized and heated on charcoal at a red heat until sulfur or arsenic fumes are no longer noticeable) before using the mineral in the bead test.

Note: If much iron is present in the mineral tested, the borax bead will have a reddish-brown color.
then increase the temperature as much as possible, and chlorine gas will
be given off providing the mineral used in the test contains an appreci-
able amount of manganese oxides. This gas can be recognized by its
eyellowish-green color and by its pungent odor.

Beginners practicing this test should use pyrolusite, psilomelane, or
some other oxidized manganese mineral.

(3) Some manganese minerals when heated yield oxygen.

To make this test: Pour into a closed tube a few fragments or a
small amount of a powdered manganese dioxide mineral such as pyro-
lusite or psilomelane. Place a sliver of charcoal in the tube a little
above the mineral. Heat the tube so that the charcoal alone is heated,
and it will be noticed that although the charcoal gets red-hot it does
not burn, owing to the limited supply of oxygen in the tube. Keeping
the charcoal red-hot, apply the heat to the tube so that the manganese
dioxide mineral and the charcoal are heated. As soon as oxygen com-
mences to be given off from the mineral the charcoal will burn brightly.

MERCURY (QUICKSILVER)

(1) Mercury when heated with soda in a closed tube condenses as
metallic globules of mercury on the sides of the tube.

To make this test: Mix thoroughly a little of the finely-powdered
mineral with about three volumes of DRY sodium carbonate (baking
soda). Place in a closed tube about one-half inch of this mixture and
cover this layer with an additional layer of soda to a depth of about
one-half inch. Heat carefully and mercury will distil off and condense
as globules on the walls of the tube providing the mineral used in the
test contains an appreciable amount of mercury (quicksilver). If
only a little mercury is formed, it will appear as a gray sublimate
(coating) composed of minute globules which may be made to unite
by rubbing with a splinter of wood.

(2) Most compounds of mercury if moistened with hydrochloric
(muriatic) acid when rubbed on a piece of bright copper, will coat the
copper, which will then appear as if it had been silver plated.

Beginners practicing these tests should use cinnabar or a little
metallic mercury.

MOLYBDENUM

(1) Molybdenum can usually be detected by its reduction to the
blue or black oxides of molybdenum.

To make this test: Place in a small porcelain crucible or some other
porcelain receptacle a little of the powdered mineral that is to be tested.
Use about that amount of the powdered mineral that can be held on the tip of a knife blade. Pour onto the mineral about one-half teaspoonful of concentrated (strong) nitric acid. Heat this mixture strongly to dryness (until all of the acid has been boiled off, and nothing but a dry, white, or grayish residue is left in the bottom of the receptacle). Cool to room temperature, and then pour a few drops of concentrated (strong) sulfuric acid (oil of vitriol) onto the cold residue. Heat again until dense, white fumes of sulfuric acid are given off freely and until only a little of the sulfuric acid remains in the receptacle. Cool again by blowing strongly onto the residue. On cooling a beautiful, deep-blue color develops on the sides and in the bottom of the receptacle providing the mineral used in the test contains an appreciable amount of molybdenum.

Beginners practicing this test should use molybdenite, wulfenite, or some other molybdenum mineral.

(2) Molybdenum can usually be detected by the colors it imparts to the fluxes.

(a) In the oxidizing (bluish) flame of the blowpipe, borax beads of molybdenum are yellow when warm and colorless when cold. In the reducing (yellow) flame the warm and cold borax beads are colorless. These beads made in the reducing (yellow) flame when saturated with molybdenum are brown when warm or cold.

(b) All salt of phosphorus beads of molybdenum are green except the unsaturated, cold bead formed in the oxidizing (bluish) flame which is colorless.

(c) If several of the green salt of phosphorus beads are dissolved in dilute hydrochloric (muriatic) acid, and tin is added to the boiling solution, the solution turns brown.

Note: Instructions for making the bead tests can be found under “Cobalt” or “Chromium.”

Note: A sulfide ore must be thoroughly roasted (pulverized and heated on charcoal at a red heat until sulfur fumes are no longer noticeable) before using the mineral in the bead tests.

SEVERAL TESTS FOR MOLYBDENUM DEPEND ON WHETHER THE MOLYBDENUM MINERAL OCCURS AS AN OXIDE OR AS A SULFIDE.

TESTS FOR MOLYBDENUM SULFIDES

(1) Powdered molybdenum sulfide (molybdeneite), if heated strongly in an open tube, gives off sulfurous fumes and deposits a pale-
yellow sublimate (coating) on the sides of the tube, and delicate, hairlike, white or yellow crystals on the mineral itself.

(2) Powdered molybdenum sulfide (molybdenite), if heated on charcoal for a long time in the oxidizing (bluish) flame of the blowpipe, deposits a sublimate (coating) on the charcoal a short distance from the assay. This sublimate (coating) is pale yellow when hot and almost white when cold, and often consists of delicate crystals. If this sublimate is touched for an instant with the moderately hot reducing (yellow) flame of the blowpipe, it assumes a beautiful, deep-blue color.

(3) Molybdenite is soluble (is dissolved) in nitric acid.

TESTS FOR MOLYBDENUM OXIDES

(1) Finely-powdered molybdenum oxides are partially soluble in hydrochloric acid. Tin added to this solution produces a blue coloration.

To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the powdered mineral to be tested. Use about that amount of powdered mineral that can be held on the tip of a knife blade. Pour into the receptacle about two teaspoonfuls of concentrated (strong) hydrochloric (muriatic) acid, and heat to boiling. Boil for a few minutes, and the solution will turn green. If a little metallic tin is added to this green solution which has been diluted with water to about twice its original volume, and the solution is heated in order to start the reaction, the solution will turn blue* and, finally, brown, providing the mineral used in the test contains an appreciable amount of molybdenum oxide.

Beginners practicing this test should use wulfenite or some other oxidized, molybdenum mineral.

(2) Molybdenum oxides can usually be detected by their reduction to the blue oxide of molybdenum.

(a) To make this test: Place in a small porcelain crucible or some other porcelain receptacle a little of the powdered mineral to be tested. Use about that amount of powdered mineral that can be held on the tip of a knife blade. Pour onto this mineral a few drops of concentrated (strong) sulfuric acid (oil of vitriol), and heat strongly until dense, white fumes of sulfuric acid are given off for a minute or

*Note: The blue color may be of such short duration in some cases that the solution seems to turn brown without showing any blue coloration.
two. Cool the receptacle by blowing strongly onto the mineral. On cooling, a beautiful, blue color develops around the sides and in the bottom of the receptacle providing the mineral used in the test contains an appreciable amount of molybdenum oxides.

Beginners practicing this test should use wulfenite or some other oxidized molybdenum mineral.

(b) This test can also be made in the following manner: Place in a test tube a little of the powdered mineral to be tested. Use about that amount of the powdered mineral that can be held on the tip of a knife blade. Drop onto the mineral a small piece of paper. Add from three to five drops of concentrated (strong) sulfuric acid (oil of vitriol) and about an equal amount of water. Heat strongly until dense, white fumes of sulfuric acid are given off freely, and then cool. The liquid on cooling turns a beautiful, deep-blue color that disappears if the liquid is again heated to boiling, and reappears on cooling providing the mineral used in the test contains an appreciable amount of molybdenum oxide.

Beginners practicing this test should use wulfenite.

NICKEL

(1) Ammonia added to an acid solution of nickel produces a pale-blue coloration.

To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the powdered mineral that is to be tested. Use about that amount of powdered mineral that can be held on the tip of a knife blade. Pour into the receptacle about one teaspoonful of concentrated (strong) nitric acid or a mixture of about one teaspoonful of nitric, one teaspoonful of hydrochloric (muriatic) acid, and one teaspoonful of water. Heat this mixture to boiling until the mineral has been dissolved. If the mineral used in the test contains an appreciable amount of nickel, the solution will turn a greenish color, and if an excess of ammonia is added to the solution (until the solution smells strongly of ammonia), the solution will turn to a pale-blue color that is considerably lighter than that produced by copper.

Beginners practicing this test should use millerite, niccolite or a piece of metallic nickel.

(2) Nickel minerals fused with soda in the reducing flame yield a magnetic button.

To make this test: Mix thoroughly a little of the finely-powdered
mineral with about twice its volume of sodium carbonate (baking soda). Transfer to a stick of charcoal as much of this mixture as can be held on the tip of a knife blade. Heat strongly before the blowpipe in the reducing (yellow) flame until it is thoroughly fused (melts). The resulting fused mass will contain a dark-colored, more or less metallic button* which is magnetic when cold providing the mineral used in this test contains an appreciable amount of nickel. Beginners practicing this test should use niccolite or millerite.

(3) †Dimethylglyoxime test for nickel. This is perhaps the most sensitive test for nickel available. It will easily detect the slightest traces of nickel, even in the presence of copper, cobalt, or other interfering elements.

To make this test: Place in a clean test tube or other glass or porcelain receptacle as much of the powdered mineral to be tested as can be held on the end of a knife blade. Add about a teaspoonful of nitric acid (do not actually use a metal spoon as they are often nickel plated), and warm the mixture for several minutes or until the mineral has been dissolved. Allow to cool and add an equal amount of water. Then slowly and carefully (to prevent spattering) add an excess of ammonia (until the solution smells strongly of it or an iron precipitate forms). The solution is then filtered. The precipitate on the filter paper is thrown away and the clear solution used to proceed with the test. Great care must be taken in making this filtration, because certain colloidal types of iron will give a red color quite similar to nickel when the dimethylglyoxime is added. However, this is always a colored solution, while nickel is always a precipitate. A good grade of filter paper must be used and, if any traces of brownish iron coloration are noted in the solution, it must be filtered as many times as necessary to remove it. Now add a few drops of dimethylglyoxime solution to the filtrate and a brilliant carmine precipitate is formed if any nickel is present.

Dimethylglyoxime is a white crystalline powder. If not obtain-

*Note: Cobalt and iron buttons produced in this manner are also magnetic. For that reason the magnetic button should be further tested for nickel by (1), (3), and (4) and for cobalt and iron by the tests given for those metals.

†This test for “Nickel” was written by R. E. S. Heineman, Assistant Geologist of the Arizona Bureau of Mines of the University of Arizona.
able at a drug store, it may be ordered from any reputable chemical supply house. The solution used in the test consists of approximately one part of the powder dissolved in ten parts of alcohol. Denatured alcohol may be used. Only a few drops of solution should be used for each test. It is best to make up a quantity and keep it in a well-corked bottle. The dimethylglyoxime powder dissolves rather slowly so it may take several hours to make up the solution.

In practicing this test millerite, niccolite, or any other nickel sulfide, or metallic nickel should be used.

(4) Nickel can usually be detected by the colors it imparts to the fluxes.

(a) In the oxidizing (bluish) flame of the blowpipe, borax beads of nickel are violet when warm and brown when cold. In the reducing (yellow) flame the borax beads are colorless unless saturated with nickel when they are gray and opaque.

(b) The salt of phosphorus beads made in the oxidizing (bluish) flame are yellow when cold and reddish when warm.

Note: Instructions for making the bead tests can be found under “Cobalt” and “Chromium.”

Note: A sulfide or arsenide ore must be thoroughly roasted (pulverized and heated on charcoal at a red heat, until sulfur or arsenic fumes are no longer noticeable) before using the mineral in the bead tests.

NITRATES*

(1) Nitrates can usually be detected by the brown ring formed when a concentrated solution of ferrous sulfate is added to a solution of a nitrate in concentrated sulfuric acid.

To make this test: Place in a test tube or some other glass receptacle a little of the mineral to be tested. Use about one-half teaspoonful of the powdered mineral. Pour into the receptacle about one teaspoonful of sulfuric acid (oil of vitriol). Heat this solution to boiling and then cool. If fresh, concentrated ferrous sulfate solution† is

*Note: A nitrate is a compound formed by the union of nitric acid with a base.

†Note: Concentrated ferrous sulfate solution is made by dissolving that salt in water. Enough of the salt is used so that some of it remains undissolved by the water.

Note: If the ferrous sulfate solution is not carefully added, the entire solution may be colored brown.
slowly added to this acid solution a brown ring will form where the ferrous sulfate solution touches the sulfuric acid solution if the material used in the test contains an appreciable amount of nitrates. Pungent, brownish-red nitrous oxide fumes are usually given off.

(2) Nitrates, when fused with potassium bisulfate, yield brownish-red nitrous oxide fumes.

To make this test: Mix thoroughly a little of the finely-powdered mineral with an equal volume of powdered potassium bisulfate (acid sulfate of potassium). Place in a closed tube or test tube about one-quarter inch of this mixture. Heat the lower end of the tube at a red heat for some time. Nitrates when given this treatment give off nitrous oxide fumes which are recognized by the reddish-brown color and pungent odor.

Beginners practicing these tests should use nitric acid or sodium nitrate (soda niter or Chile saltpeter).

(3) Sodium nitrate (soda niter or Chile saltpeter), potassium nitrate (niter or saltpeter), and calcium nitrate are the nitrate minerals of most commercial interest. All of them are soluble in water and have a salty taste. Sodium nitrate and potassium nitrate give a cooling sensation to the tongue while potassium nitrate is rather sharp. Nitrocalcite (hydrous calcium nitrate) has a sharp and bitter taste.

OIL SHALE

The carbonaceous matter in oil shale, from which crude oil is sometimes produced, by destructive distillation processes, is called KEROGEN. This material is doubtless the original source of much of the crude oil produced, and the distillation has been accomplished by the high temperatures generated by the tremendous pressures operating when beds of this material are overlain by thousands of feet of earth.

The kerogen of oil shale gives off vapors or gases with the characteristic odor of petroleum when heated at a high temperature. To make this test, follow instructions "PETROLEUM" (3).

Kerogen in shale can often be detected if a splinter of the shale is heated over a match, candle, or other flame. If the proportion of kerogen in the shale is fairly high, the splinter will burn for several seconds after it is removed from the flame. As soon as the flame from the kerogen goes out, white fumes having the odor of burning petroleum are given off for a short time.
FIELD TESTS FOR THE COMMON METALS

ORGANIC MATERIAL*

Laboratory studies have brought out important facts regarding sand and other materials that are used for concrete. One of these discoveries is the great importance of being sure that the material is clean, not only in appearance but in fact. Very often, sand which appears to the eye to be clean contains enough humus or vegetable matter to reduce the strength of the concrete made from it very considerably. Tests carried on at Lewis Institute gave the following results:

Concrete made from a clean sand gave a compressive strength at 28 days of 1,900 pounds. Concrete made from this same sand, but with one-tenth of one percent of tannic acid added, gave a strength of only 1,400 pounds; in other words, one-thousandth part of organic impurities, in terms of the weight of the sand, reduced the strength of the resulting concrete nearly 25 percent.

We can detect these organic impurities (humus or vegetable matter), even if we cannot see them by ordinary inspection, by using the following colorimetric test for organic impurities, which was devised at the laboratory of the Lewis Institute, Chicago.

To make this test: Take a 12-ounce, graduated prescription bottle and fill to the 4½-ounce mark with the sand to be tested. Pour onto this sand a 3-percent solution of sodium hydroxide, [made by dissolving 1 ounce of sodium hydroxide (caustic soda) in enough water to make 32 ounces (1 quart)], until the volume of the sand and solution, after shaking, amounts to 7 ounces. Shake thoroughly and let it stand for 24 hours. Observe the color of the clear liquid above the sand. If the solution resulting from this treatment is colorless or has a light-yellowish color, the sand may be considered satisfactory insofar as organic impurities are concerned. If the liquid is a brown color, especially dark brown, reject the sand or wash it thoroughly before using it for concrete.

PETROLEUM

(1) Petroleum (crude oil) in rocks can usually be detected by the odor of petroleum given off when the rocks are vigorously scratched or struck.

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*Extracted from Lieut. Col. H. C. Boyden’s “Notes on Recent Developments in Concrete.” For full information on concrete, address Prof. D. A. Abrams of Lewis Institute, Chicago, or The Portland Cement Association, Chicago.
(2) Petroleum (crude oil) when heated at a high temperature gives off vapors with the characteristic petroleum odor.

To make this test: Fill a test tube or some other small-necked receptacle to about one inch from the bottom with the material to be tested for petroleum. If the material is rock, it should be crushed and the pieces used in making this test should pass through a one-quarter inch ring. Heat strongly over a flame until gases and vapors are given off freely. Smell the vapors given off. If the material used in the test contains an appreciable amount of petroleum (crude oil), the gases and vapors given off will have the characteristic odor of petroleum vapors, and petroleum will deposit on the cool portions of the receptacle.

Beginners practicing this test should use a few drops of petroleum (crude oil).

(3) Petroleum (crude oil) can usually be detected by the use of sulfuric ether or chloroform.

To make this test: Fill a test tube or glass bottle to about one inch from the bottom with the material to be tested. If the material is rock, it should be crushed and the pieces used in making the test should pass through a one-quarter inch ring. Pour onto this material about one inch of sulfuric ether* or chloroform. Cork the receptacle tightly. Shake this mixture at intervals until any oil present has been dissolved. (This may take from one to ten hours.) After the petroleum in the material has been dissolved by the sulfuric ether or chloroform, let the mixture stand until the liquid becomes clear. Then pour the clear liquid into a shallow, clean, white china or porcelain dish (plate). The sulfuric ether or chloroform will evaporate quickly leaving a greenish-yellow or brownish ring around the edge of the dish providing the material used in the test contains an appreciable amount of petroleum (crude oil). The ring, if petroleum, will have an oily feel and the characteristic odor of petroleum (crude oil).

*Note: Sulfuric ether vapors EXPLODE when ignited. It is VERY DANGEROUS to make this test in the presence of open lights, open flames, or fires. These vapors will anaesthetize (render insensible, put to sleep); the evaporation of these liquids should, therefore, ALWAYS be done in the open, or where the fumes given off will escape without doing harm.
Beginners practicing this test should use a few drops of petroleum (crude oil).

PHOSPHATES*

(1) Phosphorus can usually be detected by the yellow-colored precipitate formed when a nitric acid solution of phosphorus is added to ammonium molybdate solution.

To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the powdered mineral to be tested. Use about that amount of the powdered mineral that can be held on the tip of a knife blade. Pour into the receptacle about one teaspoonful of concentrated (strong) nitric acid and about the same volume of water. Heat this mixture and then cool it. Into another test tube pour about ten teaspoonfuls of ammonium molybdate solution, and then pour into it a few drops of the cool solution made from the mineral. Let this stand for a time. On the addition of the liquid to the ammonium molybdate solution, a yellow precipitate will be thrown down providing the material used in the test contains an appreciable amount of phosphorus.

Beginners practicing this test should use apatite (phosphate rock or asparagus stone), guano, phosphorite, or some other easily soluble phosphate.

POTASH

R. B. Ladoo in his work “NON-METALLIC MINERALS” gives the following definition of potash: “POTASH, properly speaking, is potassium oxide (K₂O), but potassium carbonate (K₂CO₃) is also sometimes (although incorrectly) called “potash.” The “potash” salts of commerce do not necessarily contain potassium oxide—for example, potassium chloride (KCl)—and they should more properly be called potassium salts. The term “potash salts,” however, is now generally accepted, and all the compounds of potassium are known commercially as “potash salts.”

From this definition it is evident that the characteristic element of all “potash salts” is POTASSIUM.

*Note: A phosphate is a salt formed by the combination of phosphoric acid and a base. The determining element of phosphoric acid is PHOSPHORUS.

†Note: Sometimes the cold solution must stand for several hours before the precipitate begins to appear.
POTASSIUM

(1) Volatile compounds of potassium color a non-luminous flame violet if heated therein.

To make this test: Wet one end of a piece of platinum or iron wire (baling wire) about four inches long with hydrochloric (muriatic) acid so that some of the finely-powdered mineral will adhere to it. Draw the wet end of the wire through the powdered mineral. Heat the end of the wire, with the mineral on it, in a flame. An alcohol lamp flame is very satisfactory for this purpose. As soon as the wire and mineral are red-hot, the flame will be colored violet if the mineral used in the test contains an appreciable amount of volatile compounds of potassium and provided, further, that the potassium flame is not masked* or obscured by the flame of some other element.

Beginners practicing this test should use kainite, carnallite, or sylvite.

(2) With a Merwin’s Flame-Color Screen: Follow the directions outlined in (1), but observe or look at the flame through the different sections of a Merwin’s Flame-Color Screen. Through section 1, potassium gives a blue-violet flame, but it appears violet grading into reddish through section 3 and the same tints, but fainter, are seen through section 2.

SILVER

(1) Silver can usually be detected by its reduction to metallic silver.

To make this test: Mix thoroughly a little of the finely-powdered mineral with about three times its volume of sodium carbonate (baking soda). Transfer to a stick of charcoal as much of this mixture as can be held on the tip of a knife blade. Heat strongly before the blowpipe in the reducing (yellow) flame until it is thoroughly fused (melted) and a metallic, silver globule or button results providing the material used in the test contains an appreciable amount of silver. This button is bright when hot or cold and is malleable (it can be flattened out if hammered on an anvil), but it is both harder and less easily

*Note: The yellow flame of sodium and the red flame of lithium obscure the violet flame of potassium. To intercept and cut off these flames of sodium and lithium, look at the flame through a thick, blue glass.
cut than a lead button. It should be further tested for silver as explained in the following test "Silver" (2).

Beginners practicing this test should use argentite, pyrargyrite, or some other high-grade silver mineral.

(2) Hydrochloric acid and soluble chlorides, when added to a nitric acid solution of silver, give a white precipitate (silver chloride). Silver chloride turns dark on exposure to light and is soluble in ammonia.

To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the powdered mineral to be tested for silver. Use about that amount of the powdered mineral that can be held on the tip of a knife blade. Pour into the receptacle about two teaspoonfuls of dilute nitric acid* (one teaspoonful of concentrated [strong] nitric acid and about one teaspoonful of distilled or rain water). Heat this nitric acid solution to boiling and boil until any silver present has been dissolved. Then cool the solution to room temperature. Add to this cold dilute nitric acid solution a few drops of hydrochloric (muriatic) acid, a small pinch of common table salt, or a few drops of concentrated (strong) salt water. Upon the addition of the hydrochloric (muriatic) acid, the salt, or the salt water to the cold dilute nitric acid solution, a white precipitate† (silver chloride) will be thrown down providing the material used in the test contains an appreciable amount of silver. If much silver is present, this white precipitate (silver chloride) appears as a white curdy mass; if only a small amount of silver is present the precipitate gives the solution a milky appearance. This white precipitate should be tested further for silver by the following tests:

(a) Expose some of the solution with the white precipitate

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*Note: In test "Silver" (2), it is sometimes better to use concentrated (strong) nitric acid (add no water) for dissolving the silver.

Note: Some silver minerals are insoluble in nitric acid. These minerals if treated as described in "Silver" (1) become easily soluble in that acid.

†Note: When these reagents are used in test "Silver" (2), lead and mercury may also be thrown down as a white precipitate. Silver in this form is very soluble in ammonia while the other two are practically insoluble. It also turns dark on exposure to light. See note under "Lead" (2).
in it to the light for a time. If the white precipitate is silver chloride it will turn dark (violet to brown).

(b) Add to the solution with the white precipitate in it an excess of ammonia (until the solution smells strongly of ammonia). If the white precipitate is silver chloride, the ammonia will dissolve it.

(c) If the solution resulting from (b) is rendered acid with nitric acid, the silver will be reprecipitated.

STRONTIUM

(1) Volatile compounds of strontium color a flame crimson if heated therein.

(a) To make this test: Use a piece of iron wire (baling wire) about four inches long. Wet one end of the wire in dilute (one part acid and four parts of water) hydrochloric (muriatic) acid. Draw the wet end of the wire through the finely-powdered mineral. Heat the end of the wire with the mineral on it in a flame. An alcohol lamp flame is very satisfactory for this purpose. As soon as the wire and mineral are red-hot, the flame will be colored crimson* providing the mineral used in the test contains an appreciable amount of a volatile compound of strontium.

(b) Moisten one end of a fragment or chunk of the mineral in hydrochloric (muriatic) acid. Heat the moistened end to red heat at the base of an alcohol lamp flame. As soon as the end of the mineral is ignited (red hot) the flame will be colored crimson providing the mineral used in the test contains an appreciable amount of a volatile compound of strontium.

(2) With Merwin's Flame-Color Screen: Follow the directions outlined in "STRONTIUM" (1) but observe or look at the flame through the different sections of a Merwin's Flame-Color Screen. Through section 3, strontium gives a crimson-colored flame which is absorbed by sections 1 and 2.

TIN

(1) Tin can usually be detected by the sublimate formed on char-

*Note: The crimson flame of strontium must not be mistaken for the red flame of lithium. When produced as outlined in "Strontium" (1) the crimson flame may be of such short duration that it appears as a crimson flash.

†Note: If the fragment of mineral used in the test is small, use a clean pair of iron tweezers, pliers, or pincers for holding it in the flame.
coal and its reduction to small, metallic globules. These globules, if treated with nitric acid, yield a white powder.

To make this test: Mix thoroughly a little of the finely-powdered mineral with an equal volume of powdered charcoal and two volumes of sodium carbonate (baking soda). Transfer to a shallow cavity in a stick of charcoal about the amount of this mixture that can be held on the tip of a knife blade, and form a paste of the mixture with water. Heat before the blowpipe in a strong, reducing (yellow) flame. This treatment gives a scanty sublimate (coating) on the charcoal which is yellowish when hot and white when cold.

If this sublimate is moistened with a drop or two of cobalt nitrate solution and if the assay is then heated strongly before the blowpipe in the reducing (yellow) flame, the sublimate will assume a dull, bluish-green color when cold.

This treatment also yields small metallic globules, which can only with difficulty be forced to run together into one single, larger globule. These globules on cooling become coated with a white film but if cut open show a white, metallic color. If these globules are treated with nitric acid, a white powder is produced which is insoluble in that acid.

**TUNGSTEN**

(1) In hydrochloric acid, tungsten gives a lemon-yellow residue that is soluble in ammonia.

To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the finely-powdered mineral to be tested. Use about that amount of the powdered mineral that can be held on the tip of a knife blade. Pour into the receptacle about two teaspoonfuls of concentrated (strong) hydrochloric (muriatic) acid. Heat this mixture to boiling and boil for a time, replenishing the acid if necessary. This treatment will give a lemon-yellow residue (tungstic acid) in the bottom of the receptacle providing the mineral used in the test contains an appreciable amount of tungsten. This lemon-yellow residue, if it is tungstic acid (tungsten), is soluble in ammonia. Therefore this test for tungsten should be carried further for tungsten by testing the solubility of the yellow residue in ammonia. To do so, pour into the receptacle an excess of ammonia (until the solution smells strongly of ammonia). Warm slightly if necessary. The lemon-yellow residue will dissolve in the ammonia if it is tungstic acid (tungsten).

Beginners practicing this test should use scheelite or some other easily soluble tungsten mineral.
In hydrochloric acid solutions of tungsten, tin or zinc give a blue color.

To make this test: Pour into a test tube or some other glass or porcelain receptacle a little of the finely-powdered mineral to be tested. Use about that amount of the powdered mineral that can be held on the tip of a knife blade. Pour into the receptacle about two teaspoonfuls of concentrated (strong) hydrochloric (muriatic) acid. Heat this mixture to boiling and boil strongly for a time, replenishing the acid if necessary. After a lemon-yellow colored residue begins to form in the bottom of the receptacle, add a little metallic tin or metallic zinc to the solution. If no other tin or zinc is available, use a piece of galvanized iron with zinc on it, a piece of a tin can with tin on it, soft solder with tin in it, or hard solder with zinc in it. On addition of the tin or zinc to this solution, the solution will turn deep blue and, later, brown providing the material used in the test contains an appreciable amount of tungsten.

Beginners practicing this test should use scheelite or some other easily soluble tungsten mineral.

Note: Tests “Tungsten” (1) and (2) should be used only on very soluble tungsten minerals as these tests take too long if used directly on rather insoluble minerals. The rather insoluble minerals should be given the preliminary fusing treatment as described in “Iron” (2). The fused mass resulting from the fusion should then be tested as described in tests “Tungsten” (1) and (2).

(3) Tungsten can usually be detected by the colors it imparts to the fluxes.

(a) All of the borax beads of tungsten are colorless except the warm, saturated beads which are yellow.

(b) All of the salt of phosphorus beads of tungsten are colorless except the warm, saturated bead which is yellow and the cold, saturated bead, made in the reducing flame, which is greenish-blue.

Note: Instructions for making the bead tests can be found under “Cobalt” and “Chromium.”

VANADIUM

(1) Vanadium can usually be detected by the deep, cherry-red color imparted to concentrated hydrochloric acid, the greenish tint given the dilute acid, and the evolution of chlorine gas.

To make this test: Place in a bone-dry test tube or some other glass
or porcelain receptacle a little of the powdered mineral that is to be tested. Use about that amount of powdered mineral that can be held on the tip of a knife blade. Pour onto the mineral in the receptacle about one teaspoonful of concentrated (strong) hydrochloric (muriatic) acid. Almost immediately after the addition of the hydrochloric acid chlorine gas will be given off, and the solution will turn to a deep, cherry-red color providing the mineral used in the test contains an appreciable amount of vanadium. This chlorine gas is easily recognized by its rusty green color and its pungent odor. If a few drops of water are added to this cherry-red solution, it changes to a light-greenish tint providing the mineral used in the test contains an appreciable amount of vanadium. If too much water is added, the solution becomes almost colorless.

Beginners practicing this test should use vanadinite, descloizite, or some other easily soluble vanadium mineral.

(2) Vanadium can usually be detected by the greenish color given sulfuric acid.

To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the powdered mineral that is to be tested. Use about that amount of powdered mineral that can be held on the tip of a knife blade. Pour onto the mineral about one teaspoonful of concentrated (strong) sulfuric acid (oil of vitriol). Heat the solution to boiling, and boil until dense, white fumes of sulfuric acid are given off. Cool to room temperature, and when cold add very carefully from one to two teaspoonfuls of cold water to the solution. Almost immediately upon the addition of the water the color of the solution will change to a light green providing the mineral used in the test contains an appreciable amount of vanadium.

Beginners practicing this test should use vanadinite, descloizite, or some other easily soluble, vanadium mineral.

(3) Vanadates with potassium bisulfate in a closed tube give a yellow mass.

To make this test: Mix thoroughly a little of the finely-powdered mineral with an equal volume of potassium bisulfate (potassium acid sulfate). Place in a closed tube about one-half inch of this mixture. Heat the lower end of the tube at a red heat for some time. This will produce a yellow mass providing the mineral used in the test contains an appreciable amount of vanadium.

Beginners practicing this test should use vanadinite, descloizite, or some other easily soluble vanadium mineral.
(4) Hydrogen peroxide gives a brownish-red color to an acid solution of vanadium.

To make this test*: Treat a little of the finely-pulverized ore in a porcelain dish with 5 cubic centimeters of hydrochloric acid. Heat a few minutes, add 5 cubic centimeters nitric acid. Heat a few minutes more. Add 5 cubic centimeters sulfuric acid and boil over a free flame until dense white fumes are coming off. Cool, add 15 cubic centimeters water. Boil and filter. Place a little of the filtrate in a test tube and add a drop or two of hydrogen peroxide, when if vanadium is present the solution will assume a brownish-red color, which is not destroyed by the addition of a few drops of hydrofluoric acid.

(5) Vanadium can usually be detected by the colors it imparts to the fluxes.

(a) In the oxidizing (bluish) flame of the blowpipe, borax beads of vanadium are all yellow except the unsaturated, cold bead, which is colorless. In the reducing (yellow) flame all borax beads of vanadium are green.

(b) All salt of phosphorus beads of vanadium made in the oxidizing (bluish) flame are yellow, and all such beads made in the reducing (yellow) flame are green.

Note: Instructions for making the bead tests can be found under “Cobalt” and “Chromium.”

Note: A sulfide or arsenide ore must be thoroughly roasted (pulverized and heated on charcoal at a red heat until sulfur or arsenic fumes are no longer noticeable) before using the mineral in the bead test.

ZINC

(1) Zinc can usually be detected by the sublimate formed on charcoal when heated with soda before the blowpipe. This sublimate is yellow when hot and white when cold. If moistened with cobalt nitrate solution and heated, it assumes a green color.

To make this test: Mix thoroughly a little of the finely-powdered mineral with an equal volume of sodium carbonate (baking soda). Transfer to a shallow cavity in a stick of charcoal about the amount of this mixture that can be held on the tip of a knife blade, and form

*Copied from the Mineralogist’s Pocket Reference of the Colorado Assaying Co.
FIELD TESTS FOR THE COMMON METALS

a paste of the mixture by moistening with water. Heat before the blowpipe in a strong, reducing (yellow) flame. This treatment gives a scanty sublimate (coating) on the charcoal, which is canary-yellow colored when hot, and white when cold, providing the mineral used in the test contains an appreciable amount of zinc.

If the sublimate made in the test just described is moistened with a drop or two of cobalt nitrate solution and if the assay is then heated strongly before the blowpipe in the reducing (yellow) flame, the sublimate will assume a bright-green color that is best seen when it is cold.

Beginners practicing this test should use sphalerite, smithsonite, or a small piece of metallic zinc.

*Note: A few zinc compounds such as sphalerite (zinc blende or black jack) give the above results without mixing the mineral with a flux.*

(2) Zinc is thrown down as a white precipitate by ammonium sulfide from an alkaline solution, this being the only white sulfide that is insoluble in such a solution.

To make this test: Place in a test tube or some other glass or porcelain receptacle a little of the powdered mineral that is to be tested. Use about that amount of the powdered mineral that can be held on the tip of a knife blade. Pour onto the mineral in the receptacle about one teaspoonful of concentrated (strong) hydrochloric (muriatic) acid and a drop of nitric acid, and heat to boiling. After the zinc has been dissolved, add about two teaspoonfuls of cold water and cool the solution to room temperature. To the cold solution add an excess of ammonia (until the solution smells strongly of ammonia). Any iron present will be thrown down as a brownish-red precipitate as mentioned in test "IRON" (3). Filter off the residue and precipitate, and catch the clear, filtered solution in another glass or porcelain receptacle. To the clear, filtered solution add a few drops of ammonium sulfide solution. This will throw down zinc as a white precipitate (zinc sulfide).

(3) Silicates of zinc when moistened with cobalt nitrate and heated before the blowpipe assume a blue color. The following method for making this test is given in G. M. Butler's "Handbook of Blowpipe Analysis."

To make this test: "Hold a small splinter of the substance to be tested in the platinum forceps and heat it in the blowpipe flame to the
highest possible temperature. Then examine it with a lens; if it shows any signs of fusion, this test cannot be applied. If non-fusible, moisten it with cobalt nitrate and ignite strongly in the hottest part of the blowpipe flame. It will first turn black, but after prolonged heating may assume a characteristic tint. If a splinter of the substance cannot be obtained, it should be powdered and the test conducted upon a flat cake of the powder upon charcoal. Longer heating is required by this method, however, and the results are not apt to be as satisfactory."

This test can be applied only to non-fusible, white or faintly tinted minerals, or those which become white or faintly tinted upon ignition.

A blue coloration best seen when cold indicates zinc, but infusible aluminum minerals will yield the same color when treated in this way.

Beginners practicing this test should use calamine or willemite (zinc silicates).

(4) The following method for the quick determination of the grade of zinc ore was given by G. M. Butler, Dean of the College of Mines and Engineering, University of Arizona, and Director of the Arizona Bureau of Mines, in the January, 1913, issue of Economic Geology:

"Probably the quickest method for ascertaining the approximate grade of oxidized zinc ore is to place about a teaspoonful of the finely-powdered material to be tested upon a piece of iron or steel barrel-hoop, one and a half to two inches in width. This charge should be introduced into the incandescent coals of a blacksmith forge which has been blown until little black smoke is evident. The iron should be sunk into a depression in the glowing coals so that they stand a half inch or so above the sample on all sides. Then the draught should be increased until the iron is heated white-hot. Oxidized zinc ore will take fire at this point, burning with a bluish flame and emitting white fumes of zinc oxide. The density of these fumes varies with the grade of the ore. Experience enables one to judge within five percent of the zinc content by this method which, although long known and practiced in some places, is unfamiliar to persons in other localities. The scheme can be applied to ore of any grade as material assaying five percent zinc will yield visible fumes."
### TABLES OF WEIGHTS AND MEASURES

#### WEIGHTS

**AVOIRDUPOIS WEIGHT**

- 1 Dram = 27.343 Grains
- 1 Ounce = 16 Drams = 437.5 Grains
- 1 Pound = 16 Ounces = 7,000 Grains
- 1 Short Ton = 2,000 Pounds = 32,000 Ounces = 0.8928 Long Ton
- 1 Long Ton = 2,240 Pounds = 35,840 Ounces = 1.12 Short Ton

**TROY WEIGHT**

(Used in Weighing Gold or Silver)

- 1 Pennyweight = 24 Grains
- 1 Ounce = 20 Pennyweights = 480 Grains
- 1 Pound = 12 Ounces = 5,760 Grains

**APOTHECARIES’ WEIGHT**

- 1 Scruple = 20 Grains
- 1 Dram = 3 Scruples = 60 Grains
- 1 Ounce = 8 Drams = 480 Grains
- 1 Pound = 12 Ounces = 5,760 Grains

**METRIC MEASURE**

- 1 Centigram = 10 Milligrams
- 1 Decigram = 10 Centigrams
- 1 Gram = 10 Decigrams
- 1 Decagram = 10 Grams
- 1 Hectogram = 10 Decagrams = 100 Grams
- 1 Kilogram = 10 Hectograms = 1,000 Grams
- 1 Tonneau (Metric Ton) = 1,000 Kilograms = 1,000,000 Grams

**EQUIVALENTS**

- 1 Ounce (Avoir.) = 28.35 Grams
- 1 Ounce (Troy or Apoth.) = 31.103 Grams
- 1 Pound (Avoir.) = 1.215 Pounds (Troy or Apoth.) = 14.58 Ounces
  (Troy or Apoth.) = 0.4536 Kilogram = 453.6 Grams
- 1 Pound (Troy or Apoth.) = 0.82286 Pound (Avoir.) = 13.166 Ounces
  (Avoir.) = 0.3732 Kilogram = 373.2 Grams
- 1 Short Ton = 0.9072 Tonneau (Metric Ton) = 907.2 Kilograms
ARIZONA BUREAU OF MINES

1 Gram = 0.0353 Ounce (Avoir.) = 0.03215 Ounce (Troy or Apoth.)
= 15.432 Grains
1 Kilogram = 2.2046 Pounds (Avoir.) = 2.679 Pounds (Troy or Apoth.)
= 35.274 Ounces (Avoir.) = 32.151 Ounces (Troy or Apoth.)
1 Tonneau (Metric Ton) = 1.1023 Short Tons = 2,204.6 Pounds (Avoir.)

MEASURES OF LENGTH

LINEAR MEASURE

1 Span = 9 Inches
1 Foot = 12 Inches = 0.000189 Statute Mile
1 Yard = 3 Feet = 36 Inches = 0.000568 Statute Mile
1 Fathom = 2 Yards = 6 Feet = 72 Inches
1 Rod = 5.5 Yards = 16.5 Feet = 198 Inches
1 Furlong = 40 Rods = 220 Yards = 660 Feet = 7,920 Inches
1 Statute Mile = 8 Furlongs = 1,760 Yards = 5,280 Feet = 63,360 Inches

GUNTER'S CHAIN

1 Link = 7.92 Inches
1 Chain = 100 Links = 4 Rods
1 Mile = 80 Chains

METRIC MEASURE

1 Centimeter = 10 Millimeters
1 Decimeter = 10 Centimeters = 100 Millimeters
1 Meter = 10 Decimeters = 100 Centimeters
1 Decameter = 10 Meters = 1,000 Centimeters
1 Hectometer = 10 Decameters = 100 Meters = 10,000 Centimeters
1 Kilometer = 10 Hectometers = 1,000 Meters = 100,000 Centimeters

EQUIVALENTS

1 Inch = 2.54 Centimeters
1 Foot = 30.48 Centimeters
1 Yard = 0.9144 Meter = 91.44 Centimeters
1 Statute Mile = 1.6094 Kilometers = 1,609.4 Meters
1 Centimeter = 0.3937 Inches
1 Meter = 39.37 Inches = 3.28 Feet = 1.0936 Yards = 0.00062 Statute mile
1 Kilometer = 0.6214 Statute Mile
MEASURES OF SURFACE
SQUARE OR LAND MEASURE

1 Square Foot = 144 Square Inches = 0.111 Square Yard
1 Square Yard = 9 Square Feet = 1,296 Square Inches
1 Square (Architect's Measure) = 100 Square Feet
1 Square Rod = 30.25 Square Yards = 272.25 Square Feet
1 Acre = 160 Square Rods = 4,840 Square Yards = 43,560 Square Feet

= 0.00156 Square Mile
A surface 208.71 feet long by 208.71 feet wide = 1 Acre
1 Square Mile = 640 Acres = 3,097,600 Square Yards = 27,878,400 Square Feet

METRIC SQUARE MEASURE

1 Square Decimeter = 100 Square Centimeters
1 Square Meter (Centiare) = 100 Square Decimeters = 10,000 Square Centimeters
1 Square Decameter (Are) = 100 Centiares (Square Meters)
1 Square Hectometer (Hectare) = 100 Ares = 10,000 Centiares
1 Square Kilometer = 100 Hectares = 10,000 acres = 1,000,000 Centiares

EQUIVALENTS

1 Square Inch = 6.45 Square Centimeters
1 Square Foot = 0.0929 Centiare (Square Meter) = 929 Square Centimeters
1 Acre = 4,046.9 Centiares (Square Meters) = 0.4047 Hectare
1 Square Centimeter = 0.155 Square Inch
1 Centiare (Square Meter) = 1.196 Square Yards = 10.764 Square Feet
= 1,550 Square Inches
1 Hectare = 2.471 Acres
1 Square Kilometer = 247.1 Acres

The maximum size of a Lode Claim in the U. S. A. is 20.6 acres. It cannot exceed 1,500 feet in length along the vein or lode and it cannot extend more than 300 feet on each side of the middle of the vein or lode.

The maximum size of a Placer Claim for each individual claimant is 20 acres, the dimensions of which are 660 feet by 1,320 feet.

The Mexican mining claim, called a Pertenencia, is a square of land with sides 100 meters long containing 1 hectare or 2.471 acres.

A mill site may be located on non-mineral land, its area being limited to 5 acres and its boundaries being straight lines.
MEASURES OF VOLUME

U. S. A. CUBIC MEASURE

1 Cubic Foot = 1,728 Cubic Inches = 0.037 Cubic Yard
1 Cubic Yard = 27 Cubic Feet = 46,656 Cubic Inches

METRIC CUBIC MEASURE

1 Cubic Centimeter = 1,000 Cubic Millimeters
1 Cubic Decimeter (Liter) = 1,000 Cubic Centimeters
1 Cubic Meter (Stere) = 1,000 Cubic Decimeters (Liters) = 1,000,000 Cubic Centimeters

EQUIVALENTS

1 Teaspoonful = About 5.5 Cubic Centimeters
1 Cubic Inch = 16.38 Cubic Centimeters
1 Cubic Foot = 28,320 Cubic Centimeters = 0.028 Cubic Meter
1 Cubic Yard = 0.764 Cubic Meter
1 Cubic Centimeter = 0.061 Cubic Inch
1 Cubic Meter = 1.307 Cubic Yards = 35.31 Cubic Feet = 61,020 Cubic Inches.

1 Cord of wood = 128 Cubic Feet (cut 4 feet long, piled 4 feet high and 8 feet long)

U. S. A. DRY MEASURE

1 Quart = 2 Pints = 0.25 Gallon = 0.312 Bushel
1 Gallon = 4 Quarts = 8 Pints
1 Peck = 2 Gallons = 8 Quarts = 16 Pints
1 Bushel = 4 Pecks = 32 Quarts = 64 Pints

LIQUID MEASURE

1 Pint = 4 Gills
1 Quart = 2 Pints = 8 Gills = 0.25 U. S. Gallon
1 U. S. Gallon = 4 Quarts = 8 Pints = 32 Gills
1 Barrel = 31.5 U. S. Gallons = 126 Quarts = 252 Pints = 1,008 Gills

FLUID MEASURE

1 Fluid Dram = 60 Minims
1 Fluid Ounce = 8 Fluid Drams
1 Fluid Pint = 16 Fluid Ounces = 1 Pint (Liquid Measure)
1 Gallon = 8 Pints = 128 Fluid Ounces
METRIC LIQUID MEASURE

1 Centiliter = 10 Milliliters
1 Deciliter = 10 Centiliters
1 Liter (Cubic Decimeter or Millistere) = 10 Deciliters = 1,000 Cubic Centimeters = 0.001 Cubic Meter = 1,000 Milliliters
1 Decaliter (Centistere) = 10 Liters
1 Hectoliter (Decistere) = 10 Decaliters = 100 Liters
1 Kiloliter (Stere) = 10 Hectoliters = 1,000 Liters

EQUIVALENTS

1 Quart (U. S. Dry) = 67.2 Cubic Inches = 0.0389 Cubic Foot = 0.0011 Cubic Meter = 1,101 Cubic Centimeters = 1.1 Liters
1 Quart (U. S. Liquid) = 57.75 Cubic Inches = 0.033 Cubic Foot = 0.00094 Cubic Meter = 946 Cubic Centimeters = 0.946 Liter
1 Gallon (U. S. Dry) = 268.8 Cubic Inches = 0.1556 Cubic Foot = 4,405 Cubic Centimeters
1 Gallon (U. S. Liquid) = 231 Cubic Inches = 0.1337 Cubic Foot = 3,785 Cubic Centimeters
1 Liter = 1.0567 (U. S. Liquid) Quarts = 0.908 (U. S. Dry) Quarts = 0.0353 Cubic Foot = 61.023 Cubic Inches
# Average Weights of Various Substances

<table>
<thead>
<tr>
<th>Name</th>
<th>Pounds per cubic foot</th>
<th>Cubic feet per short ton of 2,000 pounds</th>
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<tbody>
<tr>
<td>Aluminum</td>
<td>160</td>
<td>12.5</td>
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<tr>
<td>Amalgam</td>
<td>868</td>
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<tr>
<td>Andesite</td>
<td>181</td>
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<tr>
<td>Antimony, cast</td>
<td>418</td>
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<td>Antimony (Stibnite)</td>
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<tr>
<td>Arsenic</td>
<td>357</td>
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<tr>
<td>Asbestos</td>
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<tr>
<td>Asphaltum</td>
<td>69 to 75</td>
<td>26.5 to 29.0</td>
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<tr>
<td>Barium</td>
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<td>Barium (Barite)</td>
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<td>Basalt (trap-rock)</td>
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<tr>
<td>Borax</td>
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<tr>
<td>Brass (copper and zinc), cast</td>
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<td>Brick, common</td>
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<td>Bronze (aluminum)</td>
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<td>Cadmium</td>
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<td>Calcite</td>
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<tr>
<td>Calcium</td>
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<td>Cement (Portland)</td>
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<td>Chromium</td>
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<td>Clay, loose, dry</td>
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<td>Coal, bituminous, broken loose</td>
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<td>Cobalt (Smaltite)</td>
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<td>Concrete, stone</td>
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<td>Copper (Malachite)</td>
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<tr>
<td>Name</td>
<td>Pounds per cubic foot</td>
<td>Cubic feet per short ton of 2,000 pounds</td>
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<td>Gypsum, natural rock</td>
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<td>Name</td>
<td>Pounds per cubic foot</td>
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<td>Mortar, cement</td>
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<td>Tin, cast</td>
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<td>Zinc (Blende)</td>
<td>249</td>
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BIBLIOGRAPHY

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BUTLER—Handbook of Minerals.
BUTLER—Handbook of Blowpipe Analysis.
FORD—Dana’s Manual of Mineralogy.
KIDDER-NOLAN—Architects’ and Builders’ Handbook.
LADOO—Non-Metallic Minerals.
PEELE—Mining Engineers’ Handbook.
PRESCOTT AND JOHNSON—Qualitative Chemical Analysis.
ROGERS—Study of Minerals.
MAPS OF ARIZONA

The Arizona Bureau of Mines now has available for distribution four different maps of the State, as follows:

1. Base map of Arizona in two sheets on a scale of about eight miles to the inch. This map is strictly geographic, with the positions of all towns, railroads, rivers, surveyed lands, national forests, national parks and monuments, etc., indicated in black, and the location of mountains and other topographic features shown in brown. It also indicates where the various mining districts are situated, and is accompanied by a complete index. It was issued in 1919 and is sold, unmounted, for 35c, or mounted on cloth with rollers at top and bottom for $2.50.

2. A topographic map of Arizona in one sheet, on the same scale as the base map. It shows 100-meter contours, and there is a meter-foot conversion table on the map. It was issued in 1923, and is sold, unmounted, for 50c, or mounted on cloth with rollers at top and bottom for $2.50.

3. A geologic map of Arizona on the same scale as the base map, printed in many colors. It was issued in 1925, and is sold both mounted and unmounted for the same prices as the topographic map.

4. A relief map of Arizona on the same scale as the base map, printed in various shades of brown, black, and blue. It was issued in 1925, and looks exactly like a photograph of a relief model of the State. This map was prepared by the U. S. Geological Survey, and is sold by the Survey for $1.00. Unmounted copies may be obtained from the Arizona Bureau of Mines at the same price. The same map mounted on cloth with rollers at the top and bottom is sold by the Bureau for $3.00.

POSTAGE IS PREPAID ON ALL MAPS.

SERVICE OFFERED BY THE BUREAU

The Arizona Bureau of Mines will classify free of charge all rocks and minerals submitted to it, provided it can do so without making elaborate chemical tests. Assaying and analytical work is done at rates fixed by law, which may be secured on application.

The Bureau is always glad to answer to the best of its ability inquiries on mining, metallurgical, and geological subjects; and takes pride in the fact that its replies are always as complete and authoritative as it is possible to make them.

All communications should be addressed and remittances made payable to "The Arizona Bureau of Mines, University Station, Tucson, Arizona."